

## ABSTRACT OF THE DISCLOSURE

A flooring material having a textile pad substructure with a density of greater than 13 pounds per cubic foot is provided. The textile pad has reinforcement and binding fibers. The binding fibers are thermoplastic and are used to bind the reinforcement fibers together. The pad is created by heating and compressing a fibrous textile batt so that it has a density of greater than 13 pounds per cubic foot.

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